

## Power unit DS 2400 D (Ø 24/24)



### Documenten

Engine

---

Starter assy and clutch

---

Air filter

---

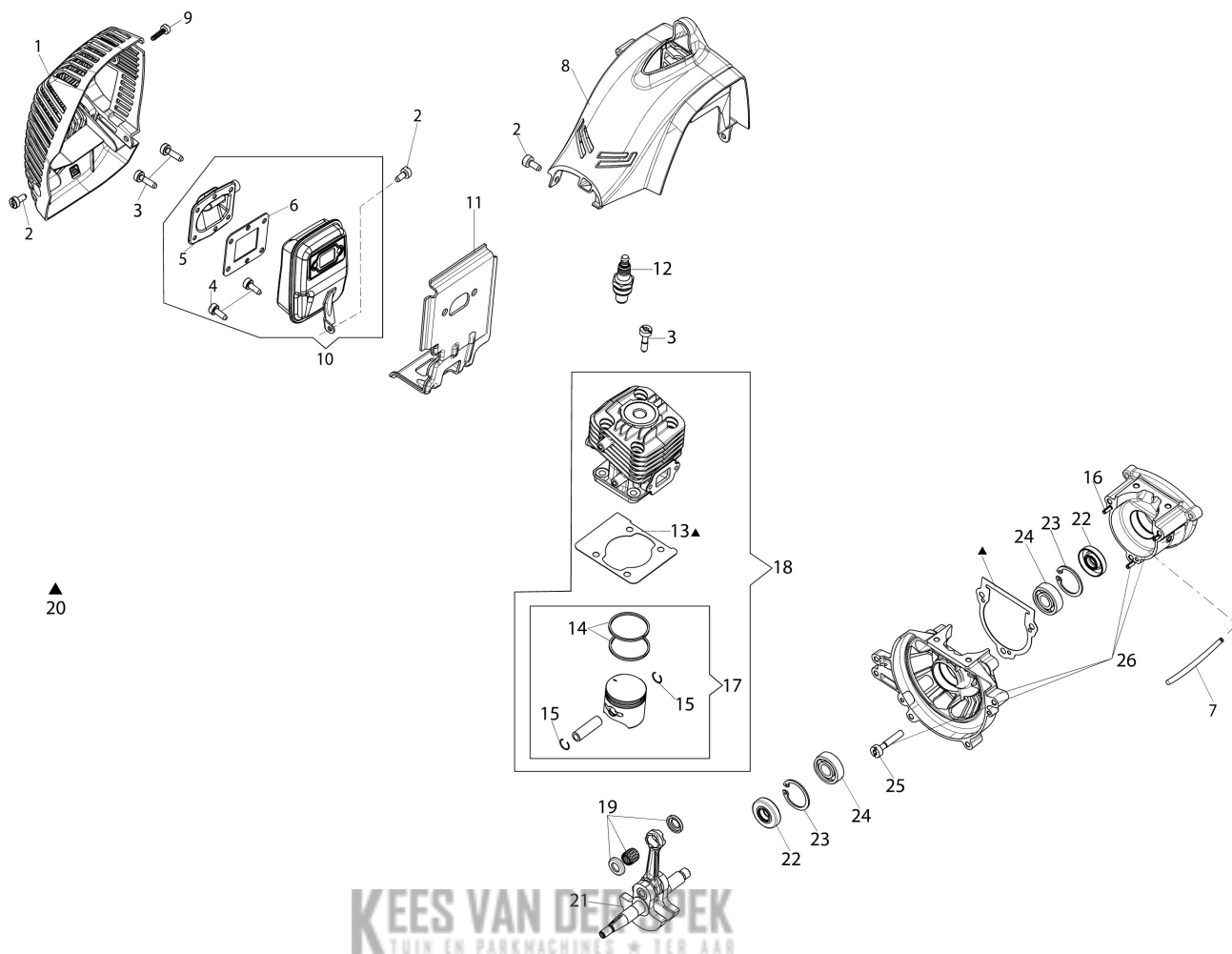
Transmission

---

Carburettor

---

**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR

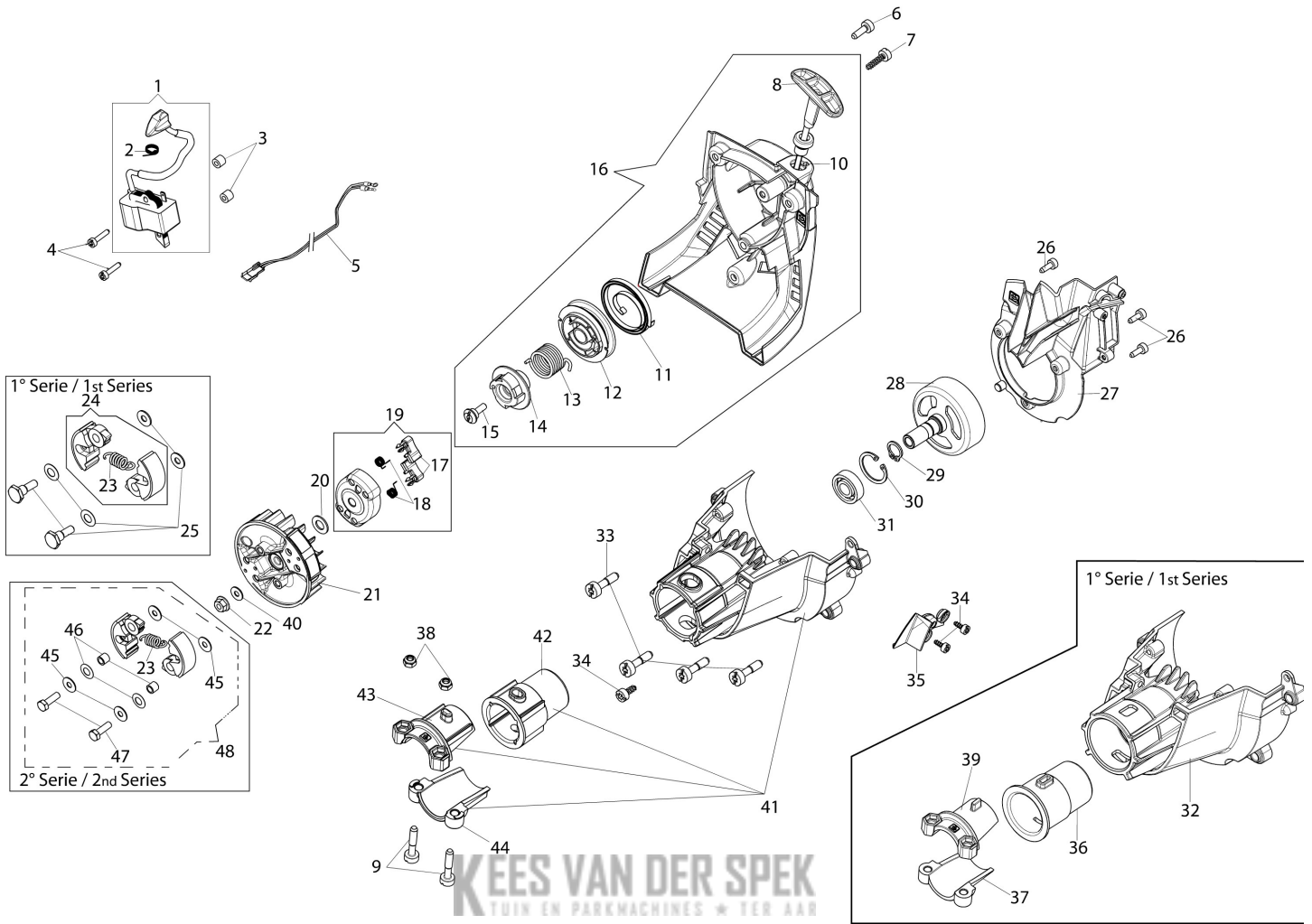


## Illustratie Engine

| Ref.Nu | Qty | Part number | Description                | Validity from | Validity till | Notes        | Bulletin      |
|--------|-----|-------------|----------------------------|---------------|---------------|--------------|---------------|
| 1      | 1   | 61370302R   | Guard                      |               |               | Grigio; Grey |               |
| 2      | 4   | 3891036R    | Screw                      |               |               |              |               |
| 3      | 6   | 3891048R    | Screw                      |               |               |              |               |
| 4      | 6   | 012000028   | Screw                      |               |               |              |               |
| 5      | 1   | 58070143R   | Cover                      |               |               |              |               |
| 6      | 1   | 58070144R   | Gasket                     |               |               |              |               |
| 7      | 1   | 094600126   | Tube                       |               |               |              |               |
| 8      | 1   | 61370189R   | Cover                      |               |               | Rosso; Red   |               |
| 9      | 1   | 3893060R    | Screw                      |               |               |              |               |
| 10     | 1   | 61370015AR  | Complete muffler           |               |               |              |               |
| 11     | 1   | 61370143R   | Deflector                  |               |               |              |               |
| 12     | 1   | 3055112     | Spark plug                 |               |               |              |               |
| 13     | 1   | 58070011R   | Gasket                     |               |               |              |               |
| 14     | 2   | 3123002AR   | Piston ring                | SN 9336200001 |               |              | BT3-129-05/16 |
| 15     | 2   | 58070166BR  | Ring                       |               |               |              |               |
| 16     | 5   | 61280044R   | Plug                       |               |               |              |               |
| 17     | 1   | 61370252A   | Piston assy Ø32            | SN 9336200001 |               |              | BT3-129-05/16 |
| 18     | 1   | 61370253B   | Complete cylinder Ø32      | SN 9336200001 |               |              | BT3-129-05/16 |
| 19     | 1   | 61370254    | Set roller cage and washer |               |               |              |               |
| 20     | 1   | 61370255    | Gasket set                 |               |               |              |               |
| 21     | 1   | 58070045R   | Shaft                      |               |               |              |               |
| 22     | 2   | 3050042R    | Seal ring                  |               |               |              |               |
| 23     | 2   | 3025018R    | Ring                       |               |               |              |               |
| 24     | 2   | 3034007R    | Bearing                    |               |               |              |               |
| 25     | 3   | 3891051R    | Screw                      |               |               |              |               |
| 26     | 1   | 61370085R   | Crankcase assy             |               |               |              |               |

**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR

# Illustratie Starter assy and clutch



## Illustratie Starter assy and clutch

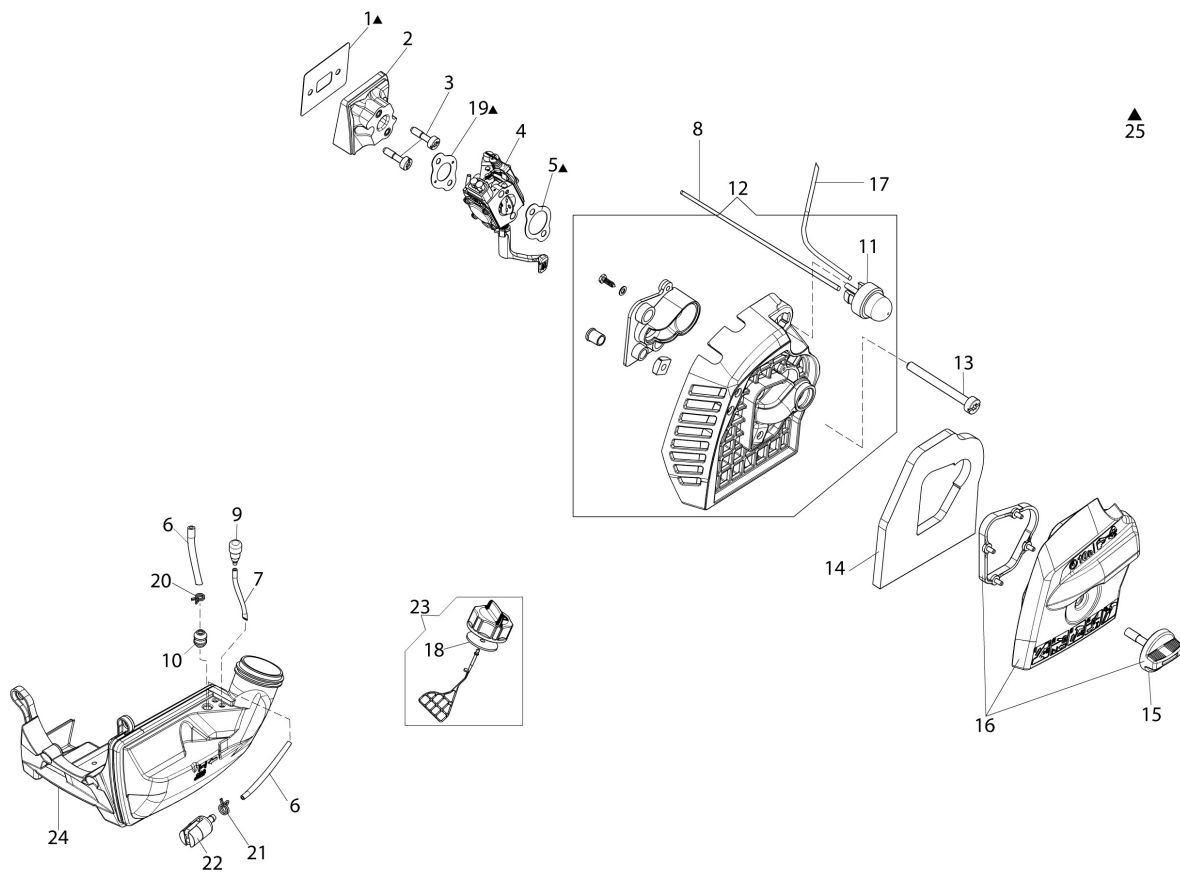
| Ref.Nu | Qty | Part number | Description                               | Validity from | Validity till | Notes      | Bulletin      |
|--------|-----|-------------|---|---------------|---------------|------------|---------------|
| 1      | 1   | 2501002R    | Ignition coil                             |               |               |            |               |
| 2      | 1   | 50050127    | Spring                                    |               |               |            |               |
| 3      | 2   | 50160218AR  | Spacer                                    |               |               |            |               |
| 4      | 2   | 3891020R    | Screw                                     |               |               |            |               |
| 5      | 1   | 61370059R   | Cable                                     |               |               |            |               |
| 6      | 3   | 3891038R    | Screw                                     |               |               |            |               |
| 7      | 1   | 3893060R    | Screw                                     |               |               |            |               |
| 8      | 1   | 61370082BR  | Handle                                    |               |               |            |               |
| 9      | 2   | 3891050R    | Screw                                     |               |               |            |               |
| 10     | 1   | 61370024R   | Rope                                      |               |               |            |               |
| 11     | 1   | 61070036R   | Spring                                    |               |               |            |               |
| 12     | 1   | 61370022AR  | Starter pulley                            |               |               |            |               |
| 13     | 1   | 61370237R   | Spring                                    |               |               |            |               |
| 14     | 1   | 61370023R   | Sprocket                                  |               |               |            |               |
| 15     | 1   | 50160024    | Screw                                     |               |               |            |               |
| 16     | 1   | 61370231AR  | Starter assy                              |               |               | Rosso; Red |               |
| 17     | 2   | 61370014R   | Pawl                                      |               |               |            |               |
| 18     | 2   | 61070039R   | Spring                                    |               |               |            |               |
| 19     | 1   | 61370013R   | Clutch driver                             |               |               |            |               |
| 20     | 1   | 3064034     | Washer                                    |               |               |            |               |
| 21     | 1   | 58070133R   | Flywheel                                  |               |               |            |               |
| 22     | 1   | 3912014R    | Nut                                       |               |               |            |               |
| 23     | 1   | 61070090R   | Spring                                    |               |               |            |               |
| 24     | 1   | 61070091AR  | Clutch                                    |               | SN 9337119999 |            | BT6-106-03/17 |
| 25     | 1   | 61370257    | Kit pin + Belleville washer + spacer ring |               | SN 9337119999 |            | BT6-106-03/17 |
| 26     | 3   | 3891009R    | Screw                                     |               |               |            |               |
| 27     | 1   | 61370090R   | Flange                                    |               |               |            |               |
| 28     | 1   | 61170050CR  | Clutch drum                               |               |               |            |               |
| 29     | 1   | 3024012R    | Snap ring                                 |               |               |            |               |
| 30     | 1   | 3025019     | Ring                                      |               |               |            |               |
| 31     | 1   | 3035023R    | Bearing                                   |               |               |            |               |
| 32     | 1   | 61370556    | Starter case set                          |               | SN 9336419999 |            | BT6-105-09/16 |
| 33     | 4   | 3891046R    | Screw                                     |               |               |            |               |
| 34     | 3   | 3893009R    | Screw                                     |               |               |            |               |
| 35     | 1   | 61370091AR  | Cover                                     |               |               |            |               |
| 36     | 1   | 61370030R   | Sleeve                                    |               | SN 9336419999 |            | BT6-105-09/16 |
| 37     | 1   | 61370028AR  | Adaptor                                   |               | SN 9336419999 |            | BT6-105-09/16 |
| 38     | 2   | 3914003R    | Nut                                       |               |               |            |               |
| 39     | 1   | 61370029AR  | Adaptor                                   |               | SN 9336419999 |            | BT6-105-09/16 |
| 40     | 1   | 3819031R    | Washer                                    |               |               |            |               |
| 41     | 1   | 61370556    | Starter case set                          | SN 9336420001 |               |            | BT6-105-09/16 |
| 42     | 1   | 61370527R   | Sleeve                                    | SN 9336420001 |               |            | BT6-105-09/16 |
| 43     | 1   | 61370526R   | Adaptor                                   | SN 9336420001 |               |            | BT6-105-09/16 |
| 44     | 1   | 61370525R   | Adaptor                                   | SN 9336420001 |               |            | BT6-105-09/16 |
| 45     | 4   | 3918007R    | Washer                                    | SN 9337120001 |               |            | BT6-106-03/17 |

## Illustratie Starter assy and clutch

---

| Ref.Nu | Qty | Part number | Description     | Validity from | Validity till | Notes | Bulletin      |
|--------|-----|-------------|-----------------|---------------|---------------|-------|---------------|
| 46     | 1   | 61372171R   | Set spacer      | SN 9337120001 |               |       | BT6-106-03/17 |
| 47     | 2   | 015000044R  | Screw           | SN 9337120001 |               |       | BT6-106-03/17 |
| 48     | 1   | 61370557    | Complete clutch | SN 9337120001 |               |       | BT6-106-03/17 |

**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR

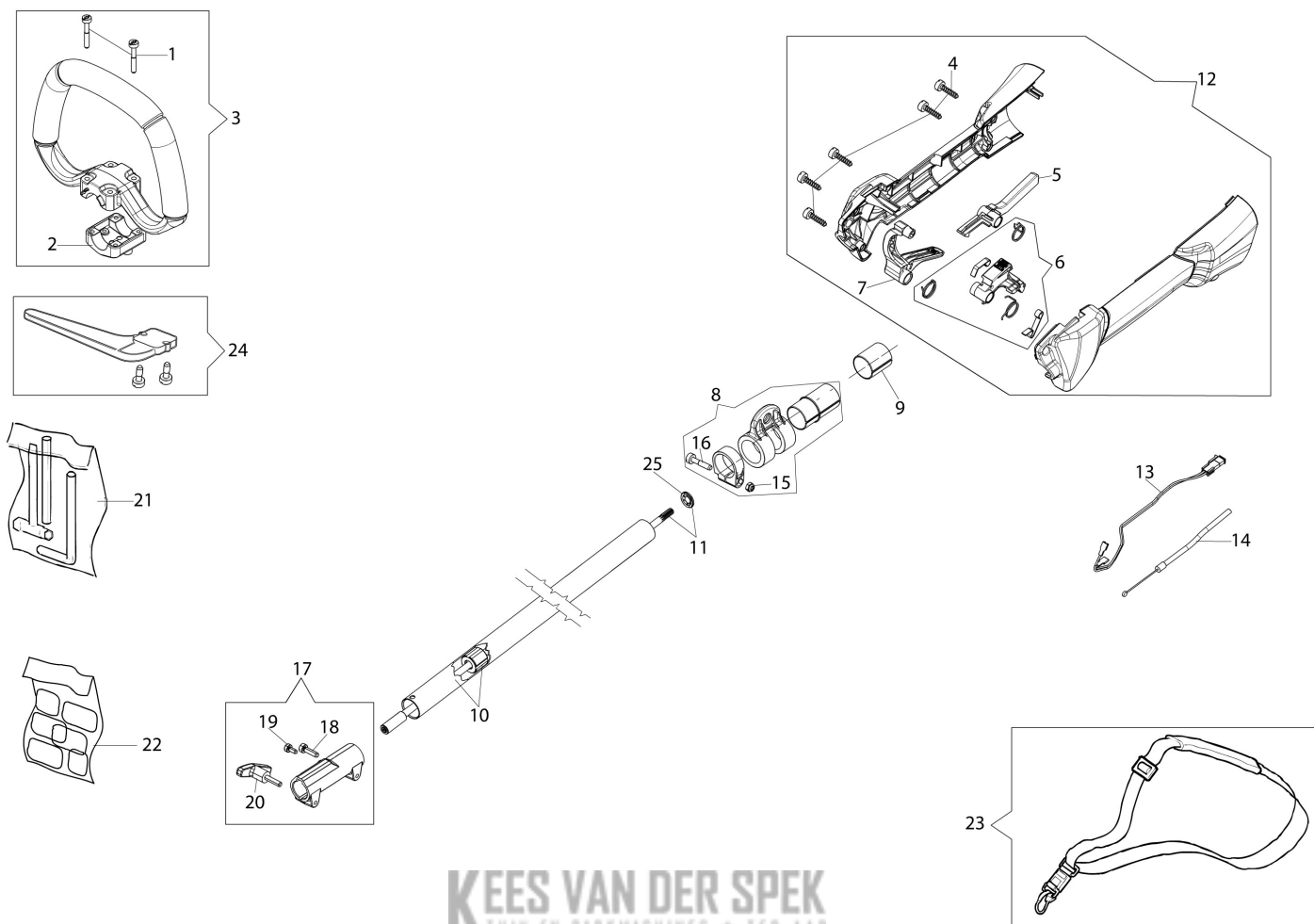


**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR

## Illustratie Air filter

| Ref.Nu | Qty | Part number | Description      | Validity from | Validity till | Notes        | Bulletin |
|--------|-----|-------------|------------------|---------------|---------------|--------------|----------|
| 1      | 1   | 58070025AR  | Gasket           |               |               |              |          |
| 2      | 1   | 61370001R   | Insulator        |               |               |              |          |
| 3      | 2   | 3891046R    | Screw            |               |               |              |          |
| 4      | 1   | 2318265R    | Carburetor       |               |               |              |          |
| 5      | 1   | 56570058R   | Gasket           |               |               |              |          |
| 6      | 1   | 3073017R    | Tube             |               |               |              |          |
| 7      | 1   | 61370552R   | Tube             |               |               |              |          |
| 8      | 1   | 61370553R   | Tube             |               |               |              |          |
| 9      | 1   | 61070011AR  | Breather valve   |               |               |              |          |
| 10     | 1   | 4161211R    | Bush             |               |               |              |          |
| 11     | 1   | 2318817R    | Air purge        |               |               |              |          |
| 12     | 1   | 61372008AR  | Filter support   |               |               | Grigio; Grey |          |
| 13     | 2   | 3891063R    | Screw            |               |               |              |          |
| 14     | 1   | 61370005R   | Air filter       |               |               |              |          |
| 15     | 1   | 61370008R   | Knob             |               |               |              |          |
| 16     | 1   | 61370258A   | Filter cover kit |               |               | Grigio; Grey |          |
| 17     | 1   | 61380112R   | Tube             |               |               |              |          |
| 18     | 1   | 61070006R   | Gasket           |               |               |              |          |
| 19     | 1   | 61200196AR  | Gasket           |               |               |              |          |
| 20     | 1   | 3059026     | Band             |               |               |              |          |
| 21     | 1   | 4098377R    | Band             |               |               |              |          |
| 22     | 1   | 094600450R  | Fuel filter      |               |               |              |          |
| 23     | 1   | 61372003R   | Tank cap         |               |               |              |          |
| 24     | 1   | 61370076R   | Tank             |               |               | Rosso; Red   |          |
| 25     | 1   | 61370255    | Gasket set       |               |               |              |          |

**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR

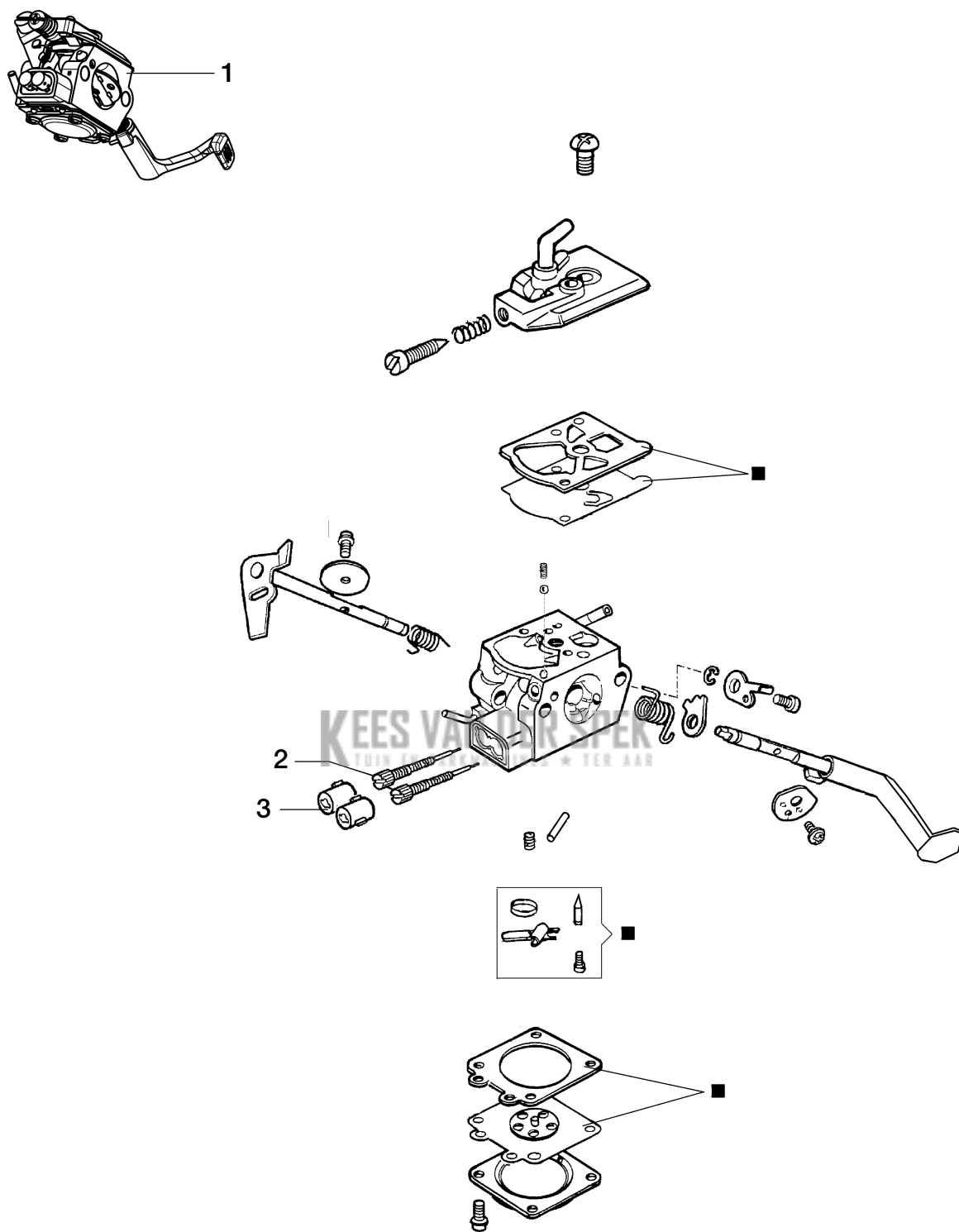


**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR

## Illustratie Transmission

| Ref.Nu | Qty | Part number | Description             | Validity from | Validity till | Notes        | Bulletin      |
|--------|-----|-------------|-------------------------|---------------|---------------|--------------|---------------|
| 1      | 4   | 3891054R    | Screw                   |               |               |              |               |
| 2      | 1   | 61370183R   | Clamp                   |               |               |              |               |
| 3      | 1   | 61370271    | Handle                  |               |               | Grigio; Grey |               |
| 4      | 5   | 3893060R    | Screw                   |               |               |              |               |
| 5      | 1   | 61370043R   | Lever                   |               |               |              |               |
| 6      | 1   | 61370260    | Lever group             |               |               |              |               |
| 7      | 1   | 61370044AR  | Throttle lever          |               |               |              |               |
| 8      | 1   | 61370134R   | Band                    |               |               |              |               |
| 9      | 1   | 61370198R   | Spacer                  |               |               |              |               |
| 10     | 1   | 61370482AR  | Tube Ø24                |               |               |              |               |
| 11     | 1   | 61370495    | Complete drive shaft Ø7 |               |               |              |               |
| 12     | 1   | 61370270A   | Complete handle         |               |               | Grigio; Grey |               |
| 13     | 1   | 61370032AR  | Cable                   | SN 9335520001 |               |              | BT3-128-03/16 |
| 14     | 1   | 61370220AR  | Throttle cable          |               |               |              |               |
| 15     | 1   | 3914003R    | Nut                     |               |               |              |               |
| 16     | 1   | 3801015R    | Screw                   |               |               |              |               |
| 17     | 1   | 61372100R   | Joint                   |               |               |              |               |
| 18     | 1   | 3891086R    | Screw                   |               |               |              |               |
| 19     | 1   | 3891036R    | Screw                   |               |               |              |               |
| 20     | 1   | 61370323R   | Knob                    |               |               |              |               |
| 21     | 1   | 61370214R   | Tool kit                |               |               |              |               |
| 22     | 1   | 61370465    | Labels kit              |               |               |              |               |
| 23     | 1   | 4160463AR   | Single harness          |               |               |              |               |
| 24     | 1   | 61370269    | Guard kit               |               |               |              |               |
| 25     | 1   | 3045034R    | Retainer washer         |               |               |              |               |

**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR



■ 4 — KIT RIPARAZIONE  
REPAIR KIT

## Illustratie Carburettor

---

| Ref.Nu | Qty | Part number | Description | Validity from | Validity till | Notes | Bulletin |
|--------|-----|-------------|-------------|---------------|---------------|-------|----------|
| 1      | 1   | 2318265R    | Carburetor  |               |               |       |          |
| 2      | 2   | 2318837     | Screw H     |               |               |       |          |
| 3      | 2   | 2318867R    | Caps-lock   |               |               |       |          |
| 4      | 1   | 2318671     | Repair kit  |               |               |       |          |

**KEES VAN DER SPEK**  
TUIN EN PARKMACHINES \* TER AAR